

Assembly Instructions M8128-EN

Spare part fill level container (O/ID T26680)

Purpose

Replacing fill level container (18)

Precondition



WARNING!

Danger for unauthorized persons!

Conversion work may only be carried out by specialist staff who have been trained accordingly.

Therefore:

- Keep unauthorized persons away from the work area.



NOTE!

Knowledge of the Instruction Manual is a precondition for carrying out conversion work on the unit.

Procedure



DANGER!

Danger to life caused by electric current!

Touching conductive parts causes a direct danger to life.

Therefore:

- For all work on the electrical system, for maintenance, cleaning or repair work, disconnect from the mains or disconnect all phases of the external power supply and secure them against being switched on again. Check unit is isolated from power supply.



WARNING!

Danger of crushing due to rolling away or tipping

With an uneven floor or when the castors are not locked, there is a danger that the unit tips over or rolls away causing crushing.

Therefore:

- Only install the unit on an even floor.
- Ensure that the castors are locked.

1. Reconnect mains plug and switch on main switch.
2. Switch on Emptying tank function as follows:
 - Display menu page **Functions**.
 - Select the parameter **Emptying tank** and activate with the **OK** key.
The active function is indicated with the ✓ symbol.
3. Switch off master switch and disconnect from mains supply.
4. Open tank lid
5. Remove filter basket (17) from tank.
6. Proceed as follows in order to remove the fill level container (18):
 - Pinch hose clip (Label 1 → Fig. 1) on fill level container.
 - Undo screws on hose line (Label 2 → Fig. 1).
 - Remove mounting nut (Label 2 → Fig. 1) with spring washer.
 - Remove fill level container from tank.

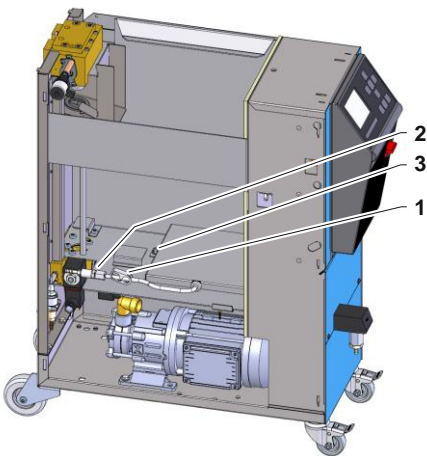


Fig. 1: View inside tank

7. If the existing screws (Label 2 → Fig. 1) are made of brass, they must be replaced with stainless steel screws (O/ID T18899).



WARNING!

Bolted assemblies, combinations of stainless steel / stainless steel or steel / stainless steel can seize up. This results in difficulties in dismantling.

Therefore:

- Use a suitable lubricant.

8. Proceed as follows in order to fit the fill level container (18):
 - Attach new fill level container to the base of the tank and secure with a nut and a spring washer (Label 3 → Fig. 1).
 - Connect hose line screws (Label 2 → Fig. 1) to the respective connector.
 - Open hose clip (Label 1 → Fig. 1) on fill level container.
 - Lift up unit slightly at the back so that any air bubbles escape to the fill level indicator.
9. Insert filter basket (17) into tank.
10. Close tank lid.
11. Reconnect mains plug and switch on main switch.
12. Proceed as follows in order to check the fill level measurement:
 - **Fill Level Tank** on menu page **Display \ Actual value** must read 0 %.
 - Fill tank manually up to Maximum mark (→ Fig. 2).
 - **Fill Level Tank** on menu page **Display \ Actual value** must read 100 %.
 - On menu page **Functions** select parameter **Emptying tank** and activate with the **OK** key; **Fill Level Tank** will slowly drop until it reads 0 %.
 - Fill level is below the Minimum mark (→ Fig. 2).

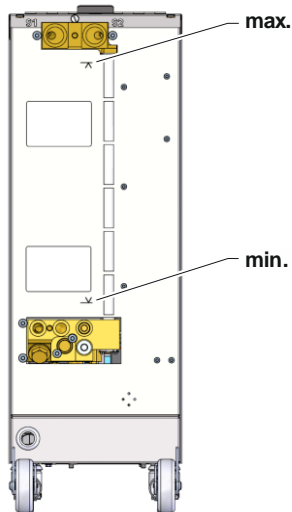


Fig. 2: Back of unit

13. Main switch off.

Parts list

Pos	Description	O/ID	Pcs
01	Fill level container complete	T26437	1
02	Clamping plate 6-A2	T14219-6	1
03	Hex bolt M6	B1241494	1
04	Fitting 6i-G1/8*K-A4	T18899	1
05	Hose connector 6-6-A2	T27097	1
06	Assembly instruction German	M8128-DE	1
07	Assembly instruction English	M8128-EN	1
08	Assembly instruction French	M8128-FR	1