

# Assembly Instructions M8124-EN

## Spare part light bulb complete (O/ID T26415)

### Purpose

Replacement of light bulb complete (HL 1.x)

### Precondition



**WARNING!**

**Danger for unauthorized persons!**

Conversion work may only be carried out by specialist staff who have been trained accordingly.

Therefore:

- Keep unauthorized persons away from the work area.



**NOTE!**

*Knowledge of the Instruction Manual is a precondition for carrying out conversion work on the unit.*

### Procedure



**DANGER!**

**Danger to life caused by electric current!**

Touching conductive parts causes a direct danger to life.

Therefore:

- For all work on the electrical system, for maintenance, cleaning or repair work, disconnect from the mains or disconnect all phases of the external power supply and secure them against being switched on again. Check unit is isolated from power supply.



**WARNING!**

**Danger of crushing due to rolling away or tipping**

With an uneven floor or when the castors are not locked, there is a danger that the unit tips over or rolls away causing crushing.

Therefore:

- Only install the unit on an even floor.
- Ensure that the castors are locked.

1. Proceed as follows in order to cool down the unit and empty the mould (mould evacuation)
    - Display menu page **Functions**.
    - Select the function **Cooling** and activate with the **OK** key.
    - Select the function **Mould evacuation** and activate with the **OK** key.
- The activated function is indicated with the **✓** symbol.

2. Main switch off, remove the plug from the mains and empty the unit.

3. Replace light bulb (HL 1.x) at measuring circuit x while proceeding as follows:

- Disconnect the cable plug from the socket (X 402.x) → Fig. 1) at the evaluation unit.
- Disconnect screws (Label 1 → Fig. 1) and remove cover.
- Detach the light bulb (→ Fig. 1).
- Open the 8 pin cable plug and replace the light bulb (HL 1.x) with a new one (connect cable plug → Fig. 2).
- Close 8 pin cable plug and connect it to the socket (X 402.x → Fig. 1).
- Connect new light bulb (HL 1.x → Fig. 1).
- Mount cover with screws (Label 1 → Fig. 1).

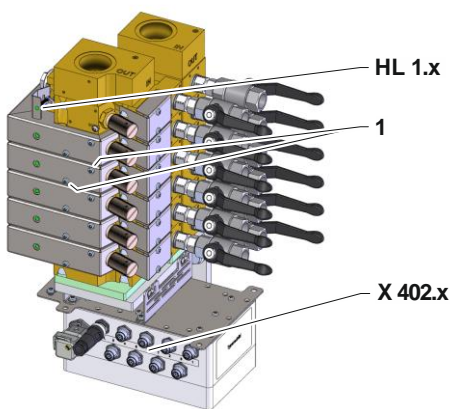


Fig. 1 Flow-5, autonom. module

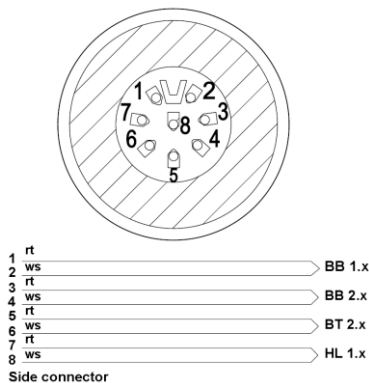


Fig. 2: Connection of light bulb (HL 1.x) to 8 pin cable plug.

4. Reconnect mains plug and switch on main switch.
5. Switch the unit on with the **⏻** key.
6. Check unit functions.
7. Switch the unit off by press the **⏻** key.
8. Main switch off.

## Parts list

Pos	Description	O/ID	Pcs
01	Light bulb complete	T26332	1
02	Assembly instructions German	M8124-DE	1
03	Assembly instructions English	M8124-EN	1
04	Assembly instructions French	M8124-FR	1