HU22091701

模温机选择与传感器定位 (SEP)

|  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **公司数据** | | | | | | | | | | | | |
| 公司 |  |  |  | 电话 |  |  | | | | | | |
| 姓名 |  |  |  | 电子邮件 |  |  | | | | | | |
| 职位/部门 |  |  |  | 网址 |  |  | | | | | | |
| 街道 |  |  |  |  |  |  | | | | | | |
| 镇/邮编 |  |  |  | 项目 |  |  | | | | | | |
| 国家 |  |  |  | 日期 |  |  | | | | | | |
|  |  |  |  |  |  |  | | | | | | |
| **参数详情** | | | | | | | | | | | | |
| 热传导 媒介 | | | | | | |  | 水  油 | | | | |
| 注塑件 材料(缩写) | | | | | | |  |  | | | | |
| 塑化功率 | | | | | | |  | kg/h | | | | |
| 模具 材料 (牌号) | | | | | | |  |  | | | | |
| 重量 | | | | | | |  | kg | | | | |
| 隔热板厚度 | | | | | | |  | mm | | | | |
| 平均温度 | | | | | | |  | °C | | | | |
| 最大进出水温差 (精密件 1-3 K, 大件 3-5 K) | | | | | | |  | K | | | | |
| 预期升温时间 | | | | | | |  | min | | | | |
| 变量 冷却水温度 | | | | | | |  | °C | | | | |
| 额外的功率输入 (e.g. 热流道, 有影响的输出) | | | | | | |  | kW | | | | |
|  | | | | | | |  |  | | | | |
| **压降** | | | | | | | | | | | | |
| 温度控制回路 (每台填写在同一列) | | | | | | |  | 1 |  | 2 |  | 3 |
| 温度控制配额 (e.g. 1: 70 %; 2: 30 %) | | | | | | |  | % |  | % |  | % |
| 水路尺寸 (并联水路中的单个水路) 直径 | | | | | | |  | mm |  | mm |  | mm |
| 总长 | | | | | | |  | m |  | m |  | m |
| 并联水路数量 (尺寸基本相同) | | | | | | |  |  |  |  |  |  |
| 管路 直径 | | | | | | |  | mm |  | mm |  | mm |
| 总长 | | | | | | |  | m |  | m |  | m |
| 干扰配额 (e.g. 1: 90 %; 2: 10 %) | | | | | | |  | % |  | % |  | % |
|  | | | | | | |  |  |  |  |  |  |
| **外部传感器定位** | | | | | | | | | | | | |
| 注塑件 材料(缩写) | | | | | | |  |  | | | | |
| 注射温度 | | | | | | |  | °C | | | | |
| 模具 材料 (牌号.) | | | | | | |  |  | | | | |
| 平均温度 | | | | | | |  | °C | | | | |
| 工艺 循环时间 | | | | | | |  | s | | | | |
| 传感器最大波动 (推荐: 3 K) | | | | | | |  | K | | | | |

*评论 : 水路的转弯与快接数量需要考虑在内.*

*请单独描述 (如：图纸，表格) 任何此表中未包含的特征*